

Date: Wednesday, 20/05/2009 9:58:00 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48074	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251929
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1 REVC
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 11 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45164	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A 08-03-11 New Issue DD verified by:LL	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: B826 to Eagle Copters

"Assembly of D212-725-1-929 with Dart IPP D212-725-1-929"

Send a copy of this IPP

C269105/20

①

MAY 25 2009

2.0	D2127251929	HOUSING ASSY
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AS

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOUSING ASSY

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-929	Housing ass'y	<u>16398.1.71</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-141 sheet 47 of 49 Rev

C

D212-725-1-143 sheet 47 of 49 Rev C

D212-725-1-145 sheet 48 of 49 Rev C

D212-725-1-147 sheet 48 of 49 Rev C

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Drawing Name: 212 DETAIL PARTS

Job Number: 48074

Part Number: D2127251929

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0 QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0 PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0 QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY 09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.70**

Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No.2978.

**1.70** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.71**

Discrepancy:

Fabricate D212-725-1-929, Throttle Rod Housing Assembly for Dart Aerospace.

Resolution:

D212-725-1-929, fabricated IAW D212-725-1 Dwg. Pg. 49. Material used, 301 1/4 .040, Batch No. 1545. 304 SS A269 1/12 X.035 TUBE Batch no 2828 and P/N204-060-767-001 LT09-003329.

**1.71** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.72**

Discrepancy:

Fabricate D212-725-1-229, skin for Dart Aerospace.

Resolution:

D212-725-1-229, fabricated Skin IAW D212-725-1 Dwg. Pg 82. Material 2024T3 0.040, Batch No. 0921.

**1.72** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*